

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 797 928 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:

01.10.1997 Bulletin 1997/40

(51) Int Cl.⁶: **A23J 3/34, A23L 1/318,**

A23L 1/317, A23L 1/39,

A23L 2/66, A23G 1/00

(21) Application number: **97250103.5**

(22) Date of filing: **27.03.1997**

(84) Designated Contracting States:

BE DE ES FR GB

(30) Priority: **28.03.1996 JP 74433/96**

(71) Applicant: **FUJI OIL CO., LTD.**

Osaka 542 (JP)

(72) Inventors:

- **Tsumura, Kazunobu, c/o Fuji Oil Co., Ltd.**
Yawara-mura, Tsukuba-gun, Ibaraki 300-24 (JP)

- **Kugimiya, Wataru, c/o Fuji Oil Co., Ltd.**

Yawara-mura, Tsukuba-gun, Ibaraki 300-24 (JP)

- **Hoshino, Kumiko, c/o Fuji Oil Co., Ltd.**

Yawara-mura, Tsukuba-gun, Ibaraki 300-24 (JP)

(74) Representative:

Ziebig, Marlene, Dr. Dipl.-Chem. et al
Patentanwältin

Gulde-Hengelhaupt Ziebig

Lützowplatz 11-13

10785 Berlin (DE)

(54) **A protein hydrolysate and process for producing same**

(57) The present invention provides a soy protein hydrolysate with a low content of glycinin wherein glycinin as a major component in soybean protein is selectively decomposed and a process for producing the same. The soy protein hydrolysate with a low content

glycinin is obtained by allowing a proteolytic enzyme to act on soy protein to selectively decompose glycinin in the soybean protein, and the process for producing a soy protein hydrolysate with a low content of glycinin comprises allowing a proteolytic enzyme to act on soy protein at pH 1.0 to 2.8, preferably pH 1.5 to 2.5.

EP 0 797 928 A1

Description**Field of the Invention**

5 The present invention relates to a protein hydrolysate with a lowered content of a specific constituent protein, especially a soy protein hydrolysate with a low content of glycinin wherein glycinin as a major component in soybean protein is selectively decomposed as well as to a process for producing the same.

Background of the Invention

10 A soybean contains a large amount of high-quality proteins and has been utilized as an excellent protein source from old times. In particular, soy protein isolate is useful as a food material by virtue of its high protein content and various functional characteristics such as emulsification properties, gelation properties, water holding properties etc.

15 The soybean protein is composed of various proteins of complicated higher-order structure which are classified into 2S, 7S, 11S and 15S proteins etc. based on e.g. ultracentrifuge sedimentation rates, and these proteins have different characteristics even in physical properties.

For example, the soy protein isolate obtained by acid-precipitating soy milk extracted from de-fatted soy flakes with water consists essentially of 7S globulin (mainly β -conglycinin) and 11S globulin (mainly glycinin), and each component has inherent functional characteristics. However, these components are present in the form of their mixture and thus the inherent functional characteristics of each component cannot sufficiently be utilized in practical use.

20 Therefore, many attempts have been made to fractionate each component in order to utilize its inherent functions. For example, there are studies and reports of Wolf et al. and Thanh et al. on experimental fractionation, and proposals have been made in Japanese Patent LOP Publication Nos. 56843/1973, 31843/1974, 86149/1976, 124457/1980, 153562/1980, 64755/1981, 132844/1982 and 36345/1983. However, these prior methods are still in the experimental stage and are not suitable for industrial fractionation.

25 Under these circumstances, it is proposed in Japanese Patent LOP Publication 187755/1986 that soybean protein components can be fractionated in an industrial separation method using pH and temperature regulation in the presence of sulfite etc., but troublesome pH and temperature controls are essential in this method.

30 There are also many investigations for functional improvements by use of proteolytic hydrolysis with proteases. For example, Japanese Patent Publication No. 24262/1973, Japanese Patent Publication No. 1028/1980, Japanese Patent LOP Publication No. 232341/1987, Japanese Patent Publication No. 14941/1992 etc. are Concerned With such improvements, but all these methods are related to functional modifications such as in solubility, non-gelation properties etc. by preceding thermal denaturation of soybean protein for promotion of hydrolysis prior to enzymatic reaction, and there are no attempts at functional modifications such as decomposition of only a specific component in soybean protein.

35 It is often hard for an native form of protein including soybean protein to undergo decomposition with a hydrolytic enzyme such as protease (S. S. Nielsen et al., J. Agric. Food. Chem., 36, 869 (1988)), and thus protein denaturation by heating, alcohol etc. is common practice prior to proteolytic hydrolysis.

40 The soy protein isolate is a mixture consisting essentially of 7S globulin (mainly β -conglycinin) and 11S globulin (mainly glycinin) as stated above, and it is known that there is a difference between the components in degree of denaturation caused under the same conditions. For example, it is known that 11S globulin is denatured easier at acidic pH than 7S globulin (I. Koshiyama, J. Sci. Fd Agric., 23, 853 (1972)), and also that 7S globulin is denatured by heating at a lower temperature than 11S globulin (S. Damodaran, J. Agric. Food Chem., 36, 262 (1988)).

45 In the method for enzymatic decomposition up to now, however, it was not possible to specifically and exclusively decompose a specific component in soybean protein, possibly due to uncontrollable protein denaturation treatments, such as excessive heating, alcohol treatment etc. prior to proteolytic hydrolysis.

If it is possible to decompose exclusively specific components in soybean protein, a soybean protein having inherent functional characteristics could be obtained from a mixture of the respective components.

Summary of the Invention

50 Under these circumstances, the object of the present invention is to provide a protein hydrolysate with a lowered content of a specific constituent protein, especially a soy protein hydrolysate with a low content of glycinin wherein glycinin as a major component in soybean protein is selectively decomposed and a process for producing the same.

55 As a result of their extensive research, the present inventors directed their attention to the fact that glycinin and β -conglycinin as major components in soybean protein have different degrees of denaturation at specific acidic pH, and they found that a soy protein hydrolysate with glycinin selectively decomposed can be obtained by allowing a proteolytic enzyme to act at this pH, to arrive at the present invention.

That is, the present invention is a process for producing a protein hydrolysate with a low content of a specific constituent protein, in which a proteolytic enzyme is allowed to act on a proteinous material containing a plurality of proteins to selectively decompose the specific constituent protein.

The action of said proteolytic enzyme on the proteinous material containing a plurality of proteins is effected under conditions in which the specific constituent protein has been selectively denatured, and the denaturation conditions are based on pH adjustment and/or temperature adjustment.

In the protein hydrolysate with a low content of a specific constituent protein, the degree of decomposition of the specific protein is 60 % or more, preferably 80 % or more, and the degree of decomposition of major constituent proteins other than the specific constituent protein is 40 % or less, preferably 20 % or less.

Further, the present invention is a process for producing a soy protein hydrolysate with a low content of a specific constituent protein, in which a proteolytic enzyme is allowed to act on soybean protein to selectively decompose a specific constituent protein in the soybean protein.

As a specific constituent protein in the soybean protein, mention is made of glycinin. The action of said proteolytic enzyme on soybean protein is effected at pH 1.0 to 2.8, preferably pH 1.5 to 2.5.

As another specific constituent protein in the soybean protein, mention is made of β -conglycinin. In this case, the action of said proteolytic enzyme on soybean protein is effected at a temperature of more than 50 °C to less than 90 °C, preferably 55 to 85 °C, more preferably 60 to 80 °C.

Furthermore, the present invention is a soy protein hydrolysate with a low content of β -conglycinin, wherein the glycinin/ β -conglycinin ratio is 1.5 or more, preferably 2.5 or more, more preferably 3.0 or more, and the ratio of trichloroacetic acid-soluble protein to the whole protein is 5 to 20 % by weight.

Brief Description of the Drawing

FIG. 1 shows a profile in SDS-electrophoresis.

Detailed Description of the Invention

Hereinafter, the present invention is described in detail.

The soybean protein used in the present invention includes soybeans, dehulled soybeans and whole-fat soy milk based on soybean protein, de-fatted soy milk, concentrated soy protein, soy protein isolate etc., preferably a processed product of soybean protein subjected to processing treatment not accompanied by protein denaturation, and the variety and producing district of the starting soybeans are not limited. Generally, a preferable starting material is de-fatted soy flake subjected to low-temperature extraction treatment with n-hexane as extraction solvent, and low-denatured de-fatted soy flakes with NSI (nitrogen solubility index) of 60 or more, preferably 80 or more, are particularly preferable. As water extracts from such low-denatured de-fatted soy flakes, de-fatted soy milk, concentrated soy protein and soy protein isolate are used preferably in the present invention.

It is necessary that the proteolytic enzyme used in the present invention is an enzyme preparation having proteolytic hydrolysis activity at pH 1.0 to 2.8. These may be commercially available enzyme preparations derived from plants, animal organs or microorganisms, and their origin is not particularly limited, and pepsin is most preferably used.

To carry out the present invention, the proteolytic enzyme is added to soybean protein in the process of manufacturing soybean protein in which glycinin is selectively decomposed with the enzyme at pH 1.0 to 2.8. In the manufacturing of soy protein isolate, for example, low-denatured de-fatted soy flakes are extracted with water to be separated into a water-insoluble fraction (bean curd lees) and a water-soluble fraction (soy milk), and this water-soluble fraction is subjected to isoelectric precipitation to be separated further into a water-insoluble fraction (curd) and a water-soluble fraction (whey), and this acid-precipitated curd is suspended in water, then adjusted to pH 1.0-2.8 and subjected to hydrolysis reaction. Then, the reactant is neutralized, sterilized and dried as a product. Alternatively, the reactant may be subjected to acid precipitation at pH 4.8 or thereabout, that is the isoelectric point of β -conglycinin, then separated by centrifugation into a supernatant (mainly a hydrolysate of glycinin) and a precipitate (mainly β -conglycinin not decomposed), and both of them may be neutralized, sterilized and dried as products.

Usually, the enzyme reaction can be carried out after adjusting an aqueous suspension containing intact soybean protein to pH 1.0-2.8 and then adding a proteolytic enzyme to it in the range of 0.001 to 0.5 %, preferably 0.01 to 0.1 % based on the solid content in said aqueous suspension. The reaction temperature is generally in the range of 20 to 50 °C, preferably 30 to 40 °C. The reaction is carried out generally for 5 minutes to 2 hours, preferably 10 to 30 minutes. Continuous treatment is also feasible by passing the aqueous suspension through a column packed with an immobilized enzyme.

The soybean protein after enzymatic hydrolysis is separated into its components by SDS-electrophoresis and stained with Coomassie Blue. The density of each band thus stained can be used to evaluate the change of each component in the soybean protein. According to the present invention, there can be easily obtained a soy protein

hydrolysate with a low content of glycinin wherein the degree of decomposition of glycinin is 60 % or more, preferably 80 % or more, and the degree of decomposition of β -conglycinin is 40 % or less, preferably 20 % or less, in other words the content of glycinin is 40 % or less of the starting soybeans, preferably 20 % or less, and the content of β -conglycinin is 60 % or more of the starting soybeans, preferably 80 % or more.

The soy protein hydrolysate with a low content of glycinin obtained in this manner can be utilized effectively as a food material to make full use of the functions of β -conglycinin.

Examples

Hereinafter, the present invention are described in detail by reference to Examples, which however are not intended to limit the scope of the present invention.

Example 1

To 100 g low-denatured de-fatted soy flakes (nitrogen solubility index: NSI > 80) obtained using n-hexane as extraction solvent was added 10-fold excess of water, and the suspensions were extracted at room temperature and pH 7 for 1 hour and then centrifuged to give 950 g de-fatted soy milk. 950 g of the de-fatted soy milk was adjusted to pH 4.5 with hydrochloric acid and then centrifuged to remove the whey fraction and 100 g acid-precipitated curd was thus obtained. 100 g of the acid-precipitated curd was suspended in water and then adjusted to pH 2.5 with hydrochloric acid. Pepsin (Sigma) was added to the aqueous suspension in an amount of 0.05 % based on the solid content of said suspension, and enzyme reaction was carried at 37°C for 30 minutes. The enzyme reactant was neutralized with sodium hydroxide, and the solution was heated at 140 °C for 15 seconds and spray-dried to give 37 g soy protein (test group). As a control group, the acid-precipitated curd was suspended in water, then neutralized with sodium hydroxide, heated at 140°C for 15 seconds and spray-dried (control group).

10 μ g each sample of the test group and control group was separated by SDS-electrophoresis and the density of each band stained with Coomassie Blue was examined with a densitometer. Table 1 shows the degrees of reduction of glycinin and β -conglycinin in the test group, as compared with those (as 100 %) of the control group. The results indicate that nearly the whole of glycinin in the soybean protein was selectively decomposed.

Example 2

An acid-precipitated curd prepared in the same manner as in Example 1 was suspended in water, and the aqueous suspension was adjusted to pH 2.0 with hydrochloric acid, and pepsin (Sigma) was added in an amount of 0.05 % based on the solid content of the suspension, and enzyme reaction was carried at 37 °C for 30 minutes. The enzyme reactant was neutralized with sodium hydroxide, and the solution was heated at 140 °C for 15 seconds and spray-dried to prepare soy protein.

Example 3

An acid-precipitated curd prepared in the same manner as in Example 1 was suspended in water, and the aqueous suspension was adjusted to pH 2.8 with hydrochloric acid, and pepsin (Sigma) was added in an amount of 0.05 % based on the solid content of the suspension, and enzyme reaction was carried at 37 °C for 30 minutes. The enzyme reactant was neutralized with sodium hydroxide, and the solution was heated at 140 °C for 15 seconds and spray-dried to prepare soy protein.

Comparative Example 1

An acid-precipitated curd prepared in the same manner as in Example 1 was suspended in water, and the aqueous suspension was adjusted to pH 3.5 with hydrochloric acid, and pepsin (Sigma) was added in an amount of 0.05 % based on the solid content of the suspension, and enzyme reaction was carried at 37 °C for 30 minutes. The enzyme reactant was neutralized with sodium hydroxide, and the solution was heated at 140 °C for 15 seconds and spray-dried to prepare soy protein.

Comparative Example 2

De-fatted soy flake milk prepared in the same manner as in Example 1 was heated at 90 °C for 30 minutes and an acid-precipitated curd was prepared from it. The curd was suspended in water, and the aqueous suspension was adjusted to pH 2.5 with hydrochloric acid, and pepsin (Sigma) was added in an amount of 0.05 % based on the solid

content of the suspension, and enzyme reaction was carried at 37 °C for 30 minutes. The enzyme reactant was neutralized with sodium hydroxide, and the solution was heated at 140 °C for 15 seconds and spray-dried to prepare soy protein.

10 µg each of the samples in Examples 2 and 3 and Comparative Examples 1 and 2 was separated by SDS-PAGE and the density of each band stained with Coomassie Blue was examined with a densitometer. The degrees of reduction of glycinin and β-conglycinin in each sample were determined in comparison with the glycinin and β-conglycinin contents (as 100 %) in the control group in Example 1. The results are shown in Table 1. As can be seen from the results in Comparative Examples 1 and 2, the decomposition of glycinin and β-conglycinin hardly occurs at pH 2.8 or more, whereas the decomposition of both glycinin and β-conglycinin occurs if subjected to excessive thermal denaturation prior to enzyme reaction, and it is thus not possible to obtain a selectively decomposed product.

Table 1

| Reaction pH | Reduction of Glycinin (%) | Reduction of β-Conglycinin (%) | |
|--|---------------------------|--------------------------------|------------|
| pH 2.5 | 96 | 4 | Example 1 |
| pH 2.0 | 98 | 15 | Example 2 |
| pH 2.8 | 65 | 2 | Example 3 |
| pH 3.5 | 8 | 2 | Com. Ex. 1 |
| pH 2.5 (after thermal denaturation) | 96 | 94 | Com. Ex. 2 |
| Com. Ex. : Comparative Example | | | |

Effect of the Invention

According to the present invention, a soy protein with a low content of glycinin with glycinin selectively decomposed can be obtained easily, and the resulting soy protein can be applied widely to various food industries such as meat manufacturing, marine product manufacturing, drinks etc., thus highly contributing to improvements in industry.

Claims

1. A process for producing a protein hydrolysate with a lowered content of a specific constituent protein, in which a proteolytic enzyme is allowed to act on a proteinous material containing a plurality of proteins to selectively decompose a specific constituent protein.
2. The process according to claim 1, wherein the proteolytic enzyme is allowed to act under conditions for selectively denaturing a specific constituent protein.
3. The process according to claim 2, wherein the selective denaturation of a specific constituent protein is carried out by using pH adjustment and/or temperature adjustment.
4. The process according to claims 1 to 3, wherein the degree of decomposition of the specific constituent protein is 60 % or more, preferably 80 % or more, and the degree of decomposition of major constituent proteins other than the specific constituent protein is 40 % or less, preferably 20 % or less.
5. A process for producing a soy protein hydrolysate with a low content of a specific protein, in which a proteolytic enzyme is allowed to act on soybean protein to selectively decompose a specific constituent protein in the soybean protein.
6. The process according to claim 5, wherein the specific constituent protein is glycinin.
7. The process according to claims 5 and 6, wherein the proteolytic enzyme is allowed to act at pH 1.0 to 2.8, preferably pH 1.5 to 2.5.
8. The process according to claim 5, wherein the specific constituent protein is β-conglycinin.

9. The process according to claims 5 to 8, wherein the proteolytic enzyme is allowed to act at a temperature of more than 50°C to less than 90°C, preferably 55 to 85 °C, more preferably 60 to 80°C, 10. A protein hydrolysate with a low content of β -conglycinin wherein the glycinin/ β -conglycinin ratio is 1.5 or more, preferably 2.5 or more, more preferably 3.0 or more, and the ratio of trichloroacetic acid-soluble protein to the whole protein is 5 to 20 % by weight.

5

10

15

20

25

30

35

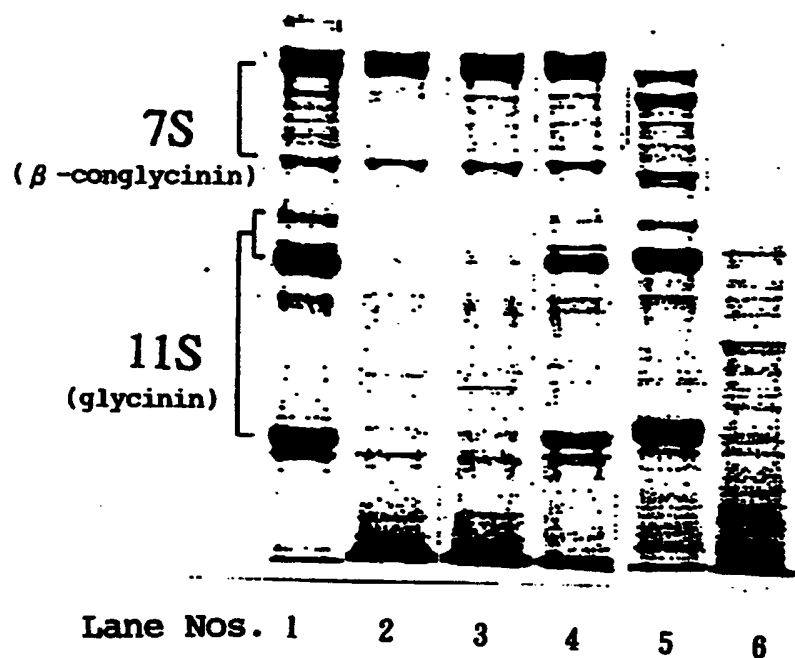
40

45

50

55

FIG.1



Lane No. 1: Control group in Example 1 (control)

Lane No. 2: Example 2 (pH 2.0)

Lane No. 3: Example 1 (pH 2.5)

Lane No. 4: Example 3 (pH 2.8)

Lane No. 5: Comparative Example 1 (pH 3.5)

Lane No. 6: Comparative Example 2 (pH 2.5, after thermal denaturation)



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 97 25 0103

| DOCUMENTS CONSIDERED TO BE RELEVANT | | | |
|--|---|----------------------------------|--|
| Category | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim | CLASSIFICATION OF THE APPLICATION (Int.Cl.6) |
| A | DATABASE WPI Section Ch, Week 8542 Derwent Publications Ltd., London, GB; Class D13, AN 85-261149 XP002033150 & JP 60 176 549 A (NISSHIN OIL MILLS LTD) , 10 September 1985 * abstract * | 1-10 | A23J3/34 A23L1/318 A23L1/317 A23L1/39 A23L2/66 A23G1/00 |
| A | FSTA AN 85-4-04-g0105 XP002033148 & KOREAN JOURNAL OF FOOD SCIENCE AND TECHNOLOGY, vol. 16, no. 2, LEE C.H. ET AL.: "Studies on enzymatic partial hydrolysis of soybean protein isolates" * abstract * | 1-10 | |
| A | US 2 502 482 A (SAIR LOUIS ET AL) 4 April 1950 * column 2, line 4 - column 3, line 27 * | 1-10 | TECHNICAL FIELDS SEARCHED (Int.Cl.6) |
| A | FR 2 184 519 A (PROCTER & GAMBLE) 28 December 1973 * claims 6-11 * * page 7, paragraph 2 * | 1-10 | A23J A23L A23G |
| D,A | PATENT ABSTRACTS OF JAPAN vol. 012, no. 103 (C-485), 5 April 1988 & JP 62 232341 A (FUJI OIL CO LTD), 12 October 1987, * abstract * | 1-10 | |
| The present search report has been drawn up for all claims | | | |
| Place of search | | Date of completion of the search | Examiner |
| THE HAGUE | | 17 June 1997 | De Jong, E |
| CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document | | | |

EPO FORM 1503 (3.92) (PMD/01)